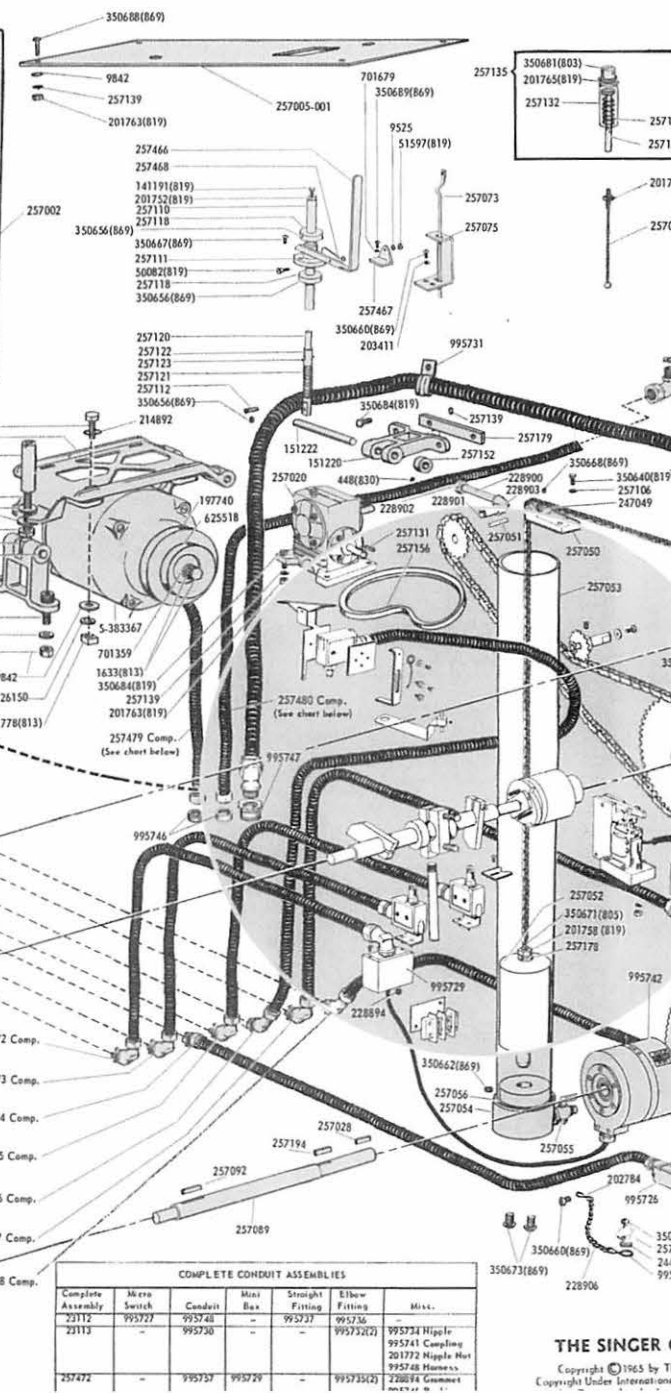
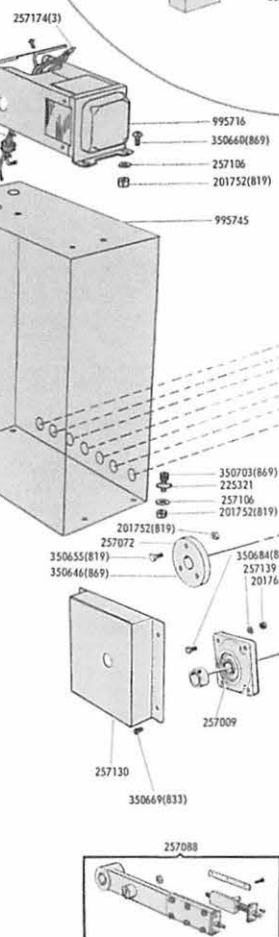
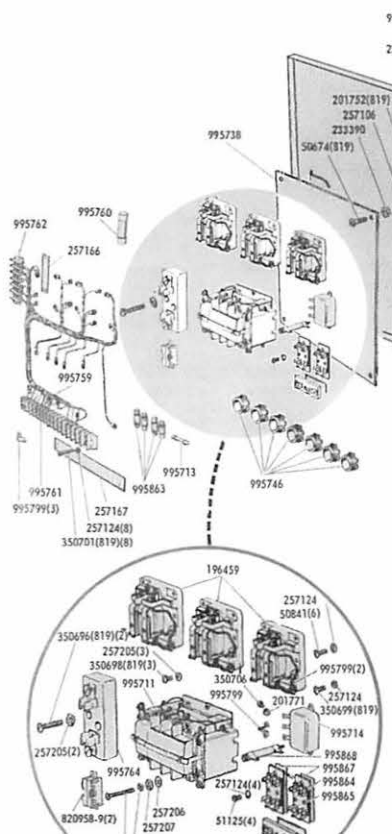


PARTS

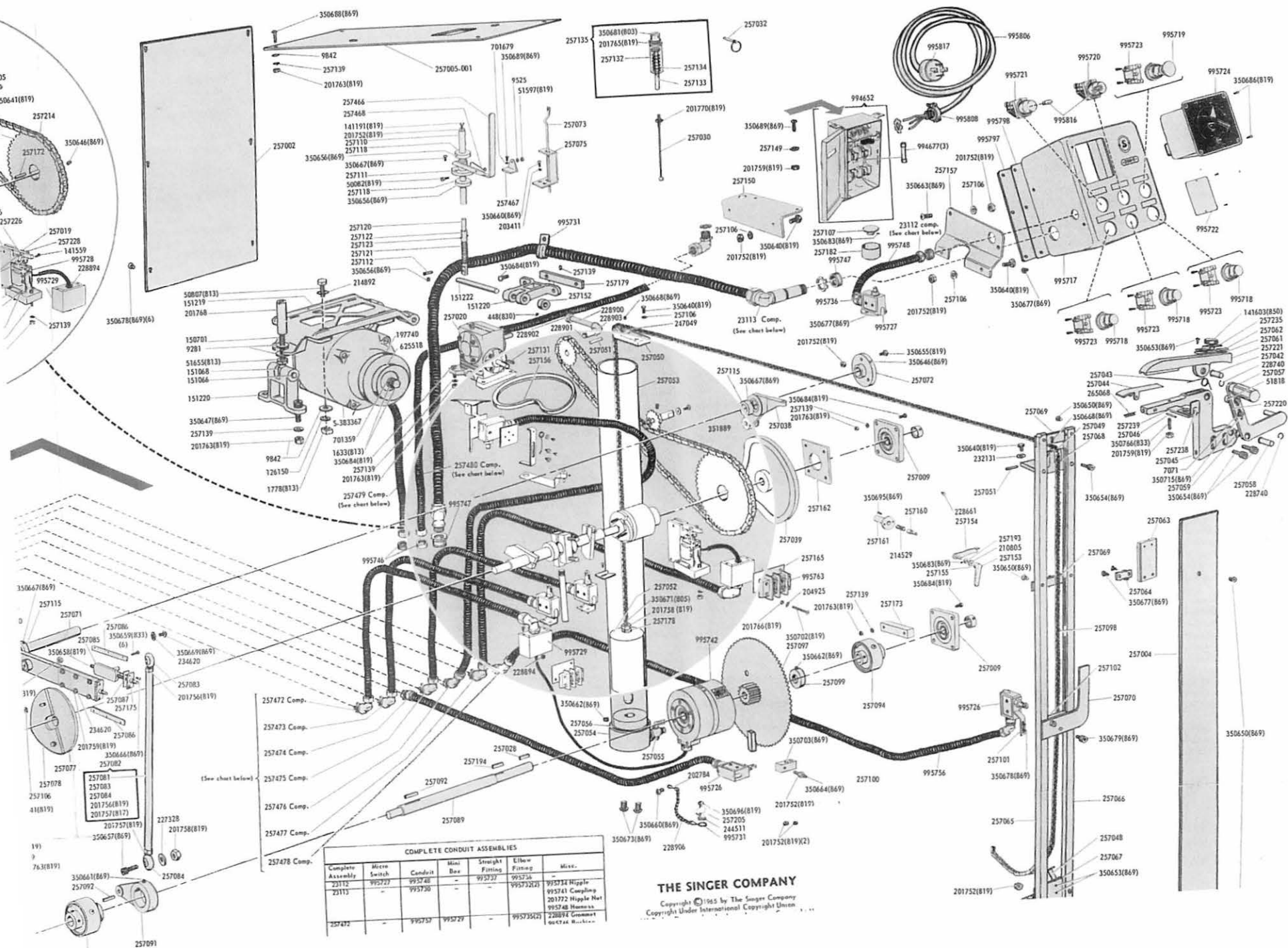
This diagram illustrates the assembly of a vertical conveyor system. The central vertical shaft is supported by bearings and a motor assembly at the bottom. A drive pulley at the top is connected to a chain drive system. Various components are labeled with part numbers and their corresponding revision numbers in parentheses:

- Top Drive Pulley and Chain:** 141553(819), 350662(833), 257171, 257023, 257024, 210805, 350641(819), 257214, 350646(869), 257172, 257026.
- Intermediate Components:** 350685(869), 257136, 257138, 257225, 257022, 257471, 7071, 207(819), 141195(833), 106(833), 257469, 257151, 257014, 350649(819)(2), 257013(2), 257012, 257010(2).
- Motor and Base Assembly:** 257011, 350667(869), 257029, 257008, 350647(869), 257115, 201762(819), 257124, 350672(833), 257114, 350682(869), 257114, 350642(869), 257113, 257149, 350647(869), 201763(819), 257139.
- Additional Components:** 257149, 257137, 257234, 257470, 201766(819), 257019, 257228, 141559, 995728, 220894, 995729.

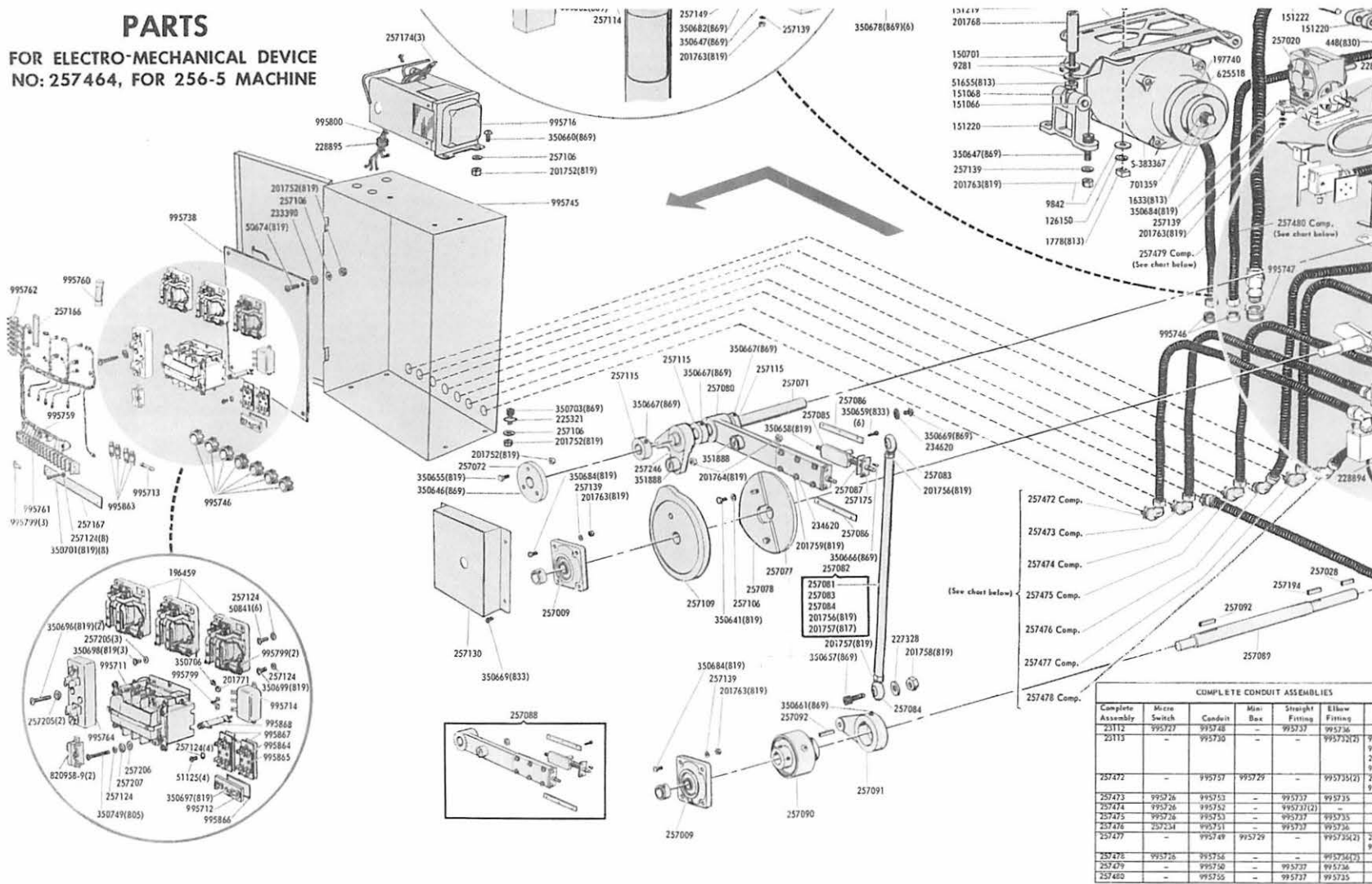


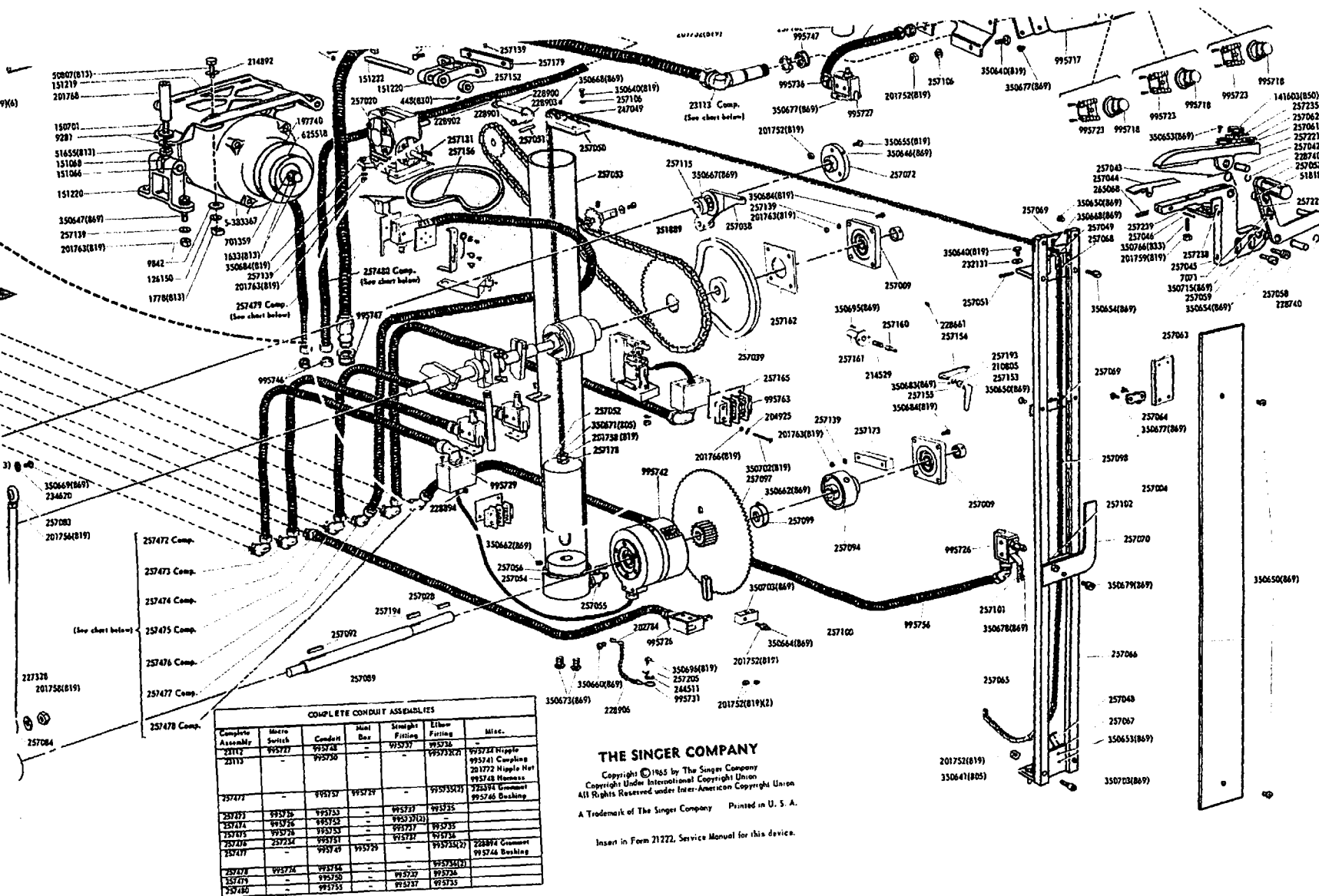
COMPLETE CONDUIT ASSEMBLIES						
Complete Assembly	Micro Switch	Conduit	Max. Box	Straight Fitting	Elbow Fitting	Misc.
23112	995727	995748	-	995737	995736	
23113	-	995730	-	-	995735(2)	995734 Nipple 995741 Clamp 201772 Nipple 995748 Hexnut
257472	-	995737	995729	-	995735(2)	228048 Grommet

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FOR ELECTRO-MECHANICAL DEVICE
NO: 257464, FOR 256-5 MACHINE





FOR 256-5 MACHINE

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
106(833)	Cycling Switch (MS-2)	14159(803)	Cam Shaft Clutch	201756(819)	Inducing Cam Lever
	Mechanical Reset Lever		Tripping Lever Hinge		Connection Bearing
	Spring Top Screw		Pin Retaining Ring		(left hand) Lock Nut
207(819)	Cycling Switch (MS-2)	14160(850)	Cloth Gripper Pressure	201757(819)	Inducing Cam Lever
	Mechanical Reset Lever		Adjusting Retaining		Connection Bearing
	Spring Screw		Spring Screw		(right hand) Lock Nut
443(830)	Motor Mount Plate	150701	Motor Mount Plate	201758(819)	Cloth Gripper Inducing
	Hinge Pin Collar Set		Adjusting Screw		Chain Fastening Screw Nut
	Screw	150783	Motor Mount Plate	201759(819)	Inducing Cam Lever
1632(813)	Motor Pulley Nut		Adjusting Screw		Connection Bearing Hinge
	(unished with Motor(2))	150701 with 51655(833)			Screw Nut
1778(813)	Motor Mounting Screw	151066	Motor Mount Plate	201759(819)	Cloth Gripper Clamping
	Nut(4)		Adjusting Screw Hinge		Plate Screw Lock Nut
7071	Cloth Gripper Locking		Pin		
	Lever Latch Screw	151048	Motor Mount Plate		
	Washer (2)		Adjusting Screw Hinge		
7071	Cycling Switch (MS-2)		Pin Retaining Ring	201759(819)	Inducing Cam Lever
	Mechanical Reset Lever	151068	Motor Mount Plate		Slide GIB Screw Nut(4)
	Spring Screw Washer		Hinge Pin Retaining	201759(819)	Main Power Card Screw
9281	Motor Mount Plate		Ring		Nut(2)
	Adjusting Screw Nut	151219	Motor Mount Plate		
	Washer	151220	Motor Belt Tightener	201762(819)	Enclosed Switch (Micro)
9281	Motor Mount Plate		Bracket		Screw Nut(8)
	Lock Nut Washer	151220	Motor Mount Plate	201763(819)	Base Cover Plate (top)
9525	Manual Start Lever		Support Bracket		Screw Nut(4)
	Hinge Screw Nut Washer	151222	Motor Mount Plate	201763(819)	Cam Shaft Bearing Screw
9842	Base Cover Plate (top)		Hinge Pin		Nut(4)
	Screw Washer			201763(819)	Cam Shaft Drive Reductor
9842	Motor Mounting Screw				Mounting Screw Nut(4)
	Washer(4)			201763(819)	Inducing Shaft Gear(4)
22568	Machine Driving Belt	196459	Timer Relay(3)	201763(819)	Motor Belt Tightener
	(endless), 5/16"	197740	Motor Pulley (for "V"		Bracket Mounting Screw
	Diameter 40 inches long)		Belt) 4 in. outside diam.,		Nut(2)
23112	Canduit Assembly, Max.		(for driving the	201763(819)	Solenoid Bracket Screw
	995727, 995736, 995737		Reductor Pulley 257021)		Nut(2)
	and 995740			201764(819)	Inducing Cam Lever
23113	Canduit Assembly, Max.				Roller and Stud Nut
	201772, 995730, 995732,	201752(819)	Cloth Gripper Slide	201764(819)	Machine Starting Lever
	995734, 995741 and 995748		Rail Screw (lower) Nut(2)		Roller and Stud Nut
50062(819)	Manual Start Lever Hinge	201752	Control Panel Screw	201765(819)	Clamp Lifting Pressure
	Screw		Nut(4)		Cylinder Supporting Screw
50674(819)	Control Panel Screw(4)				Stud Nut
50807(813)	Motor Mounting Screw(4)	201752(819)	Control Box Screw Nut(4)	201766(819)	Cycling Switch (MS-2)
50843	Timer Relay Screw		Counter Shaft Anchoring		Releaseing Lever Bracket
	(brass) (4)		Callor Screw Nut(6)		Screw Nut
51125	Silicon Diode Rectifier	201752(819)	Inducing Shaft Magnetic	201766(819)	Solenoid Terminal Strip
	Mount Screw (brass)(4)		Clutch Sprocket Stop		Screw Nut(2)
51597(819)	Manual Start Lever	201752(819)	Inducing Shaft Magnetic	201766(819)	Magnetic Clutch Terminal
	Hinge Screw Nut		Clutch Sprocket Stop		Strip Screw Nut(2)
51655(813)	Motor Mount Plate	201752(819)	Machine Starting Lever	201768(819)	Motor Mount Plate Lock
	Adjusting Screw Nut		Push Rod Adjusting		Nut
51818	Cloth Gripper Clamping		Screw Nut	201770(819)	Clamp Lifting Cable
	Lever Latch Roller	201752(819)	Machine Starting Switch		Lock Nut
126150	Motor Mounting Screw		Mounting Bracket	201771	Micromed Condenser Load
	Nut Lock Washer(4)		Screw Nut(2)		Terminal Screw Nut
141191(819)	Machine Starting Lever	201752(819)	Push Button Control		(brass)(3)
	Push Rod Adjusting Screw		Station Bracket	201772	Push Button Control
141195(833)	Cycling Switch (MS-2)		Screw Nut(2)		Station Canduit Elbow
	Mechanical Reset Lever	201752(819)	Push Button Control	202784	Inducing Shaft Magnetic
	Guide Hinge Screw(2)		Station Screw Nut(2)		Clutch Retaining Chain
141553(819)	Cam Shaft Drive Reductor				Hook
	Pulley Screw (2)	201752(819)	Transformer Screw Nut(3)		

For 256-5 Machine

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
202411	Cycling Switch (MS-2)	244511	Inducing Shaft Magnetic	257049	Cloth Gripper Inducing
	Actuating Lever Bracket		Clutch Retaining Chain		Chain Sprocket(2)
	Screw Washer(2)		Anchor Screw Washer	257050	Cloth Gripper Inducing
204925	Magnetic Clutch	257001	Base (with welded		Chain Sprocket Bracket
	Terminal Strip Screw		component)		(back) with 250648(869)
204925	Solenoid Terminal Strip	257002	Base Cover Plate (back)	257051	Cloth Gripper Inducing
	Screw Washer(2)	257004	Base Cover Plate		Chain Sprocket Hinge
	(front, right)				Pin(2)
210005	Base Door Handle Washer	257005-001	Base Cover Plate (top)	257052	Cloth Gripper Inducing
210805	Cam Shaft Idler Sprocket	257008	Cam Shaft		Chain Return Weight with
	Hinge Stud Screw Washer	257009	Cam Shaft Bearing(2)		201758(819), 257178 and
		257009	Inducing Shaft Bearing(2)		250671(869)
		257010	Cam Shaft Brake Shoe	257053	Cloth Gripper Inducing
214529	Base Door Safety		(leather)(2)		Chain Return Weight
	Plunger Spring	257011	Cam Shaft Brake Shoe		Cylinder with shims
214892	Motor Mounting Screw		Section (back)		250682(849)
225321	Control Box Spacer	257012	Cam Shaft Brake Shoe	257054	Cloth Gripper Inducing
	Washer(8)		Section (front)		Chain Return Weight
227328	Inducing Cam Lever	257013	Cam Shaft Brake Shoe		Cylinder Base
	Connection Bearing		Section Tension Spring(2)	257055	Cloth Gripper Inducing
	Hinge Screw Washer	257014	Cam Shaft Clutch (single		Chain Return Weight
			revolution)		Cylinder Base Air Valve
228461	Base Door Cushion	257015	Cam Shaft Clutch	257056	Cloth Gripper Inducing
	(rubber)(2)		Tripping Lever		Chain Return Weight
228740	Cloth Gripper Clamping	257016	Cam Shaft Clutch		Cylinder Seal
	Lever Hinge Stud		Tripping Lever Hinge	257057	Cloth Gripper Locking
	Retaining Ring		Pin (special)		Lever
228740	Cloth Gripper Locking	257019	Cam Shaft Clutch	257058	Cloth Gripper Locking
	Lever Hinge Stud		Tripping Lever Spring		Lever Hinge Stud
228974	Retaining Ring	257020	Cam Shaft Drive	257059	Cloth Gripper Locking
	Mini Box Grommet		Reductor		Lever Hinge Stud Washer
228984	Snaplight Cord	257022	Cam Shaft Drive		
	Grommet (rubber)		Sprocket with 350662(833)	257061	Cloth Gripper Locking
228995	Transformer Grommet	257023	Cam Shaft Idler Sprocket		Lever Latch Pin
	(rubber)(2)	257024	Cam Shaft Idler Sprocket	257062	Cloth Gripper Locking
228990	Cam Shaft Drive		Hinge Stud		Lever Latch Pin Spring
228991	Cam Shaft Drive	257026	Cam Shaft Sprocket with	257063	Cloth Gripper Slide
	Reductor Oil Drain		two 350644(869)		Cloth Gripper Slide
228992	Cam Shaft Drive	257027	Cam Shaft Sprocket	257064	Chain Clamp Plate
	Reductor Oil Drain		Chain		Cloth Gripper Slide
228993	Cam Shaft Drive	257028	Cam Shaft Clutch Key	257065	Rail (left)
	Reductor Oil Drain	257028	Inducing Shaft Forward	257066	Cloth Gripper Slide
	Nipple Cap		Retaining Clutch Key		Rail (right)
228996	Cam Shaft Drive	257029	Cam Shaft Switch	257067	Cloth Gripper Slide
	Reductor Oil Drain		Actuating Lever with		Rail Bracket (lower)
	Nipple Elbow		350647(869)(2)	257068	Cloth Gripper Slide
228998	Inducing Shaft Magnetic	257030	Clamp Lifting Cable		Rail and Chain
	Clutch Retaining Chain	257032	Clamp Lifting Cable		Sprocket Bracket (upper)
	5.3/4 inches long		Connecting Pin		with 350648(869)
	with two 202784	257033	Clamp Lifting Lever with	257049	Cloth Gripper Slide Rail
			351897		Cross Bar(2)
232131	Cloth Gripper Slide	257039	Clamp Lifting Lever Cam	257070	Cloth Gripper Tripping
	Rail and Chain Sprocket	257042	Cloth Gripper Clamping		Plate
	Bracket (upper)		Lever Hinge Stud	257071	Counter Shaft
233390	Screw Washer(2)	257043	Cloth Gripper Clamping		Counter Shaft Anchoring
	Control Panel Spacer		Lever Spring		Collar with two
234620	Inducing Cam Lever	257044	Cloth Gripper Clamping		350644(849)(2)
	Connection Bearing Cap		Plate	257073	Cycling Switch (MS-2)
234620	Inducing Cam Lever	257045	Cloth Gripper Clamping		Actuating Lever
	Slide GIB Screw		Plate Bracket	257075	Cycling Switch (MS-2)
	Washer(6)	257046	Cloth Gripper Clamping		Actuating Lever Bracket
			Plate Pin	257077	Inducing Cam
		257048	Cloth Gripper Inducing	257078	Inducing Cam
			Chain Guard		(adjustable)

For 256-5 Machine

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER
257080	Indexing Cam Lever (adjustable)	257106	Control Box Screw Nut Lock Washer(4)	257124
257081	Indexing Cam Lever Connection	257106	Control Panel Screw Nut Lock Washer(4)	257124
257082	Indexing Cam Lever Connection 257081 with 201756(819), 201757(819), 257083 and 257084	257106	Machine Starting Switch Mounting Bracket Screw Nut Lock Washer(2)	257124
257083	Indexing Cam Lever Connection Bearing (left hand)	257106	Push Button Control Station Bracket Screw Nut Lock Washer(2)	257124
257084	Indexing Cam Lever Connection Bearing (right hand)	257106	Push Button Control Station Screw Nut Lock Washer(2)	
257085	Indexing Cam Lever Slide	257106	Transformer Screw Nut Lock Washer(3)	
257086	Indexing Cam Lever Slide Gib(2)	257107	Machine Starting Button with 350683(869)	
257087	Indexing Cam Lever Thrust Plate	257109	Machine Starting Lever Cam	
257088	Indexing Cam Lever (adjustable) complete, No. 201764(819), 257080, 257085, 257087, 257115, 350658(819), 351888 two each 257086, 350666(869), six each 201759(819), 234620 and 350659(833)	257110	Machine Starting Lever Push Rod with 201752(819) and 141191(819)	
257089	Indexing Shaft	257111	Machine Starting Lever Push Rod Bracket	257130
257090	Indexing Shaft Driving Clutch	257112	Machine Starting Lever Push Rod Plunger Hinge Pin	
257091	Indexing Shaft Driving Clutch Crank with 350661(869)	257113	Solenoid Bracket with two 257117	257131
257092	Indexing Shaft Driving Clutch Key	257114	Switch Bracket(2)	257132
257092	Indexing Shaft Driving Clutch Crank Key	257115	Cam Shaft Spacing Collar with 350667(869)(2)	257133
257094	Indexing Shaft Forward Retaining Clutch	257115	Counter Shaft Spacing Collar with 350667(869)(4)	257134
257097	Indexing Shaft Magnetic Clutch Sprocket	257117	Cam Shaft Clutch Tripping Lever Bracket Position Pin	257135
257098	Indexing Shaft Magnetic Clutch Sprocket Chain	257118	Machine Starting Lever Collar with 350656(869)	
257099	Indexing Shaft Magnetic Clutch Sprocket Collar with 350662(869)	257118	Manual Start Lever Collar with 350656(869)	257136
257100	Indexing Shaft Magnetic Clutch Sprocket Step Block with 201752(819) and 350664(869)	257118	Cycling Switch (MS-2) Releasing Lever Actuating Collar with 350656(869)	257137
257101	Indexing Stop Switch Bracket	257119	Clamp Lifting Lever Cam Position Pin (spiral)	257138
257102	Indexing Stop Switch Bracket Slide	257119	Indexing Cam Position Pin (spiral)	257139
257106	Indexing Cam (adjustable) Screw Lock Washer(2)	257119	Machine Starting Lever Cam Position Pin (spiral)	257139
257106	Cloth Gripper Indexing Chain Sprocket Bracket (back) Screw Lock Washer(2)	257120	Machine Starting Lever Push Rod Plunger with 350656(869)	257139
		257121	Machine Starting Lever Push Rod Plunger Spring	257139
		257122	Machine Starting Lever Push Rod Plunger Spring Sleeve	257139
		257123	Machine Starting Lever Push Rod Plunger Spring Sleeve Guide Pin (spiral)	257139
		257124	Enclosed Switch (Micro) Screw Nut Lock Washer(8)	257139

2

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
257140	Cloth Gripper Indexing Chain Return Weight Cylinder Support(2)	257205	Magnetic Motor Starter Screw Lock Washer(3)
257149	Cycling Switch (MS-2) Releasing Lever Bracket	257205	Relay Timer Terminal Screw Lock Washer(18)
257149	Screw Nut Lock Washer Main Power Cord Screw Nut Lock Washer(2)	257206	Surge Current Resistor Screw Washer (fibre)(2)
257149	Solenoid Screw Lock Washer(4)	257207	Surge Current Resistor Screw Washer (steel)
257150	Machine Starting Switch Mounting Bracket	257210	Solder Lug (self locking) (6)
257151	Cycling Switch (MS-2) Actuating Lever Arm with 350656(869)	257220	Cloth Gripper Clamping Lever Latch with 51818
257152	Motor Mount Plate Hinge Pin Collar with 446(830)	257221	Cloth Gripper Clamping Lever
257153	Base Door Handle	257225	Cam Shaft Drive Reductor Pulley
257154	Base Door Handle Latch	257226	Cam Shaft Clutch
257155	Base Door Handle Position Pin (spiral)	257227	Tripping Lever Link Cam Shaft Clutch
257156	Cam Shaft Drive Reductor Pulley V-Bolt (25 inches long)	257227	Tripping Lever Link Hinge Pin
257157	Push Button Control Station Bracket	257228	Solenoid Tripping Lever Link Pin
257160	Base Door Safety Plunger	257228	Cam Shaft Clutch Tripping Lever Link Pin Retainer
257161	Base Door Safety Plunger Spring Retainer	257234	Enclosed Switch (Micro) (mounted on Cycling Switch Releasing Lever Bracket 257137)
257162	Cam Shaft Bearing Retaining Plate	257235	Cloth Gripper Pressure Adjusting Retaining Spring
257165	Magnetic Clutch Terminal Strip Insulation (paper)	257238	Cloth Gripper Cloth Stop
257165	Solenoid Terminal Strip Insulation (paper)	257239	Cloth Gripper Cloth Stop Mounting Plate
257166	Terminal Strip Insulation (paper), for 995762	257246	Machine Starting Lever with 201764(819) and 351888
257167	Terminal Strip Insulation (paper), for 995761	257466	Manual Start Lever
257168	Motor Lead Wire Connector(3)	257467	Manual Start Lever Mounting Bracket
257171	Cam Shaft Idler Sprocket Retaining Ring	257468	Manual Start Lever Spring
257172	Cam Shaft Sprocket Key	257469	Cycling Switch (MS-2)
257173	Indexing Shaft Forward Retaining Clutch Anchor Block	257470	Mechanical Reset Lever Cycling Switch (MS-2)
257174	Transformer Lead Wire Connector(4)	257471	Mechanical Reset Lever Block
257175	Indexing Cam Lever Slide Adjusting Screw Position Plate	257471	Cycling Switch (MS-2)
257178	Cloth Gripper Indexing Chain Fastening Screw Nut Lock Washer	257472	Mechanical Reset Lever Spring
257179	Motor Mount Plate Support Bracket Anchor Plate	257472	Conduit Assembly No. 1, Nos. 228894, 995729, 995746, 995757, two 995735 and 68 in. of No. 14 Blue wire (082514102) fitted with one each "EZ" Code Markers No. 19 and No. 20
257182	Machine Starting Button Guard	257473	Conduit Assembly No. 2, Nos. 995726, 995735, 995737, 995753 and 60 in. of No. 14 Yellow wire (082514101) fitted with one each "EZ" Code Markers No. 14 and No. 17
257193	Base Door Handle Latch Collar with 350683(869)		
257194	Magnetic Clutch Key		
257205	Fuse Block Screw Lock Washer(2)		
257205	Indexing Shaft Magnetic Clutch Retaining Chain Anchor Lock Washer		

Numerical List of Parts for Electro-Mechanical For 256-5 Machine

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
257474	Conduit Assembly No. 3, Nos. 995726, 995737, 995752, and 46 in. of No. 14 Yellow wire (082514101) fitted with one each "EZ" Code Markers No. 12 and No. 14	350641(819)	Cloth Gripper Slide Rail Bracket (lower) Screw(2)	350662(869)	Indexing Shaft Magnetic Clutch Sprocket Collar Set Screw
257475	Conduit Assembly No. 4, Nos. 995726, 995735, 995737, 995753 and 58 in. of No. 14 Yellow wire (082514101) fitted with one each "EZ" Code Markers No. 14 and No. 15	350641(819)	Indexing Cam (adjustable) Screw(2)	350662(869)	Cloth Gripper Indexing Chain Return Weight* Cylinder Set Screw
257476	Conduit Assembly No. 5, Nos. 257234, 995736, 995737, 995751 and 94 in. of No. 14 Yellow wire (082514101) fitted with one each "EZ" Code Markers No. 14 and No. 15	350646(869)	Cam Shaft Sprocket Set Screw(2)	350663(869)	Push Button Control Station Screw(2)
257477	Conduit Assembly No. 6, Nos. 228894, 995729, 995746, 995749, two 995735, and 62 in. of No. 14 Yellow wire (082514101) fitted with one each "EZ" Code Markers No. 8 and No. 10	350647(869)	Counter Shaft Set Screw(4)	350664(869)	Indexing Shaft Magnetic Clutch Sprocket Stop Screw (adjustable)
257478	Conduit Assembly No. 7, Nos. 995726, 995756, two 995736 and 70 in. of No. 14 Yellow wire (082514101) fitted with one each "EZ" Code Markers No. 13 and No. 14	350647(869)	Cam Shaft Switch Actuating Lever Pinch Screw(2)	350666(869)	Indexing Cam Lever Thrust Plate Screw(2)
257479	Motor Wire Conduit Assembly, Nos. 995736, 995737, 995750 and 75 in. of No. 14 Yellow wire (082514101) fitted with one each "EZ" Code Markers No. 4, No. 5 and No. 6	350647(869)	Motor Belt Tightener Bracket Mounting Screw(2)	350666(869)	Machine Starting Lever Push Rod Bracket Screw(2)
257480	Main Power Conduit Assembly, Nos. 995735, 995737, 995753 and 79 in. of No. 14 Yellow wire (082514101) fitted with two each "EZ" Code Markers No. 1, No. 2 and No. 3	350648(819)	Cam Shaft Brake Shoe Section (back) Screw Stud	350667(869)	Cam Shaft Spacing Collar Set Screw(2)
265068	Cloth Gripper Clamping Plate Tension Spring	350649(819)	Cam Shaft Brake Shoe Section Tension Spring Screw(2)	350667(869)	Counter Shaft Spacing Collar Set Screw(3)
350640(819)	Push Button Control Station Bracket Screw(2)	350650(869)	Cloth Gripper Slide Rail Cross Bar Screw(4)	350668(869)	Cloth Gripping Indexing Chain Sprocket Hinge Pin Set Screw(2)
350640(819)	Cloth Gripper Indexing Chain Sprocket Bracket (back) Screw(2)	350650(869)	Base Cover Plate (front, right) Screw(2)	350669(833)	Base Bearing Cover Screw(4)
350640(819)	Cloth Gripper Slide Rail and Chain Sprocket Bracket (upper) Screw(2)	350653(869)	Cloth Gripper Indexing Chain Guard Screw(2)	350669(869)	Indexing Cam Lever Connection Bearing Cap Screw
350640(819)	Machine Starting Switch Mounting Bracket Screw(2)	350653(869)	Cloth Gripper Locking Lever Latch Pin Spring Screw	350671(805)	Cloth Gripper Indexing Chain Fastening Screw
350641(819)	Cam Shaft Idler Sprocket Hinge Stud Screw	350654(869)	Cloth Gripper Clamping Plate Bracket Screw(2)	350672(833)	Enclosed Switch (Micro) Screw (for Switches 995725 and 995726)(8)
		350654(869)	Cloth Gripper Slide Rail Screw(2)	350673(869)	Cloth Gripper Indexing Chain Return Weight Cylinder Base Screw(2)
		350655(819)	Counter Shaft Anchoring Collar Screw(6)		
		350656(869)	Cycling Switch (MS-2) Actuating Lever Arm Set Screw		
		350656(869)	Machine Starting Lever Push Rod Plunger Hinge Pin Set Screw		
		350656(869)	Cycling Switch (MS-2) Releasing Lever Actuating Collar Set Screw	350677(869)	Cloth Gripper Slide Chain Clamp Plate Screw(2)
		350657(869)	Indexing Cam Lever Connection Bearing Hinge Screw (lower)	350677(869)	Enclosed Switch Screw (for Switch 995727)(2)
		350658(819)	Indexing Cam Lever Slide Adjusting Screw	350677(869)	Push Button Control Station Bottom Plate Screw(6)
		350659(833)	Indexing Cam Lever Slide Gib Screw(6)	350678(869)	Base Cover Plate (back) Screw (6)
		350660(869)	Cycling Switch (MS-2) Actuating Lever Bracket Screw(2)	350678(869)	Indexing Stop Switch Bracket Screw(2)
		350660(869)	Indexing Shaft Magnetic Clutch Retaining Chain Screw		
		350660(869)	Transformer Screw(3)		
		350661(869)	Indexing Shaft Driving Clutch Crank Set Screw	350679(869)	Cloth Gripper Tripping Plate Screw(2)
		350662(833)	Cam Shaft Drive Sprocket Set Screw	350681(803)	Clamp Lifting Pressure Cylinder Supporting Screw Stud

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
350682(869)	Solenoid Screw(4)	625516	Motor Pulley (for round belt), 2-7/8 in. outside diameter (machine speed 3000 R.P.M.)	995735	Enclosed Switch (Micro) Conduit Elbow Connector (90°) for Conduit	995753	Enclosed Switch (Micro) Conduit (3/8 in. x 19-1/4 in. long) (for Switch 995726 mounted on Switch Bracket 257114 to right and left of Brake Shoe(2))
350682(869)	Cloth Gripper Indexing Chain Return Weight Cylinder Support Screw(2)	701359	Motor Pulley Nut Lock Washer (furnished with Motor)	995735	Main Power Switch Conduit Elbow Connector (90°)	995755	Main Power Switch Conduit (3/8 in. x 11 in. long)
350682(869)	Switch Bracket Screw(4)	701679	Manual Start Lever Mounting Bracket Screw Lock Washer(2)	995735	Mini Box Conduit Elbow Connector (90°) (4)	995756	Enclosed Switch (Micro) Conduit (3/8 in. x 24-1/2 in. long) (for Switch 995726 mounted on indexing Stop Switch Bracket 257101)
350683(869)	Base Door Handle Latch Collar Set Screw	820958-3	Magnetic Motor Starter Heater (220 Volts, Single Phase)(2)	995736	Enclosed Switch (Micro) Conduit Elbow Connector (45°) (for Conduits 995748, 995751 and 995756 (4))	995757	Mini Box Conduit (3/8 in. x 22-3/4 in. long) (for Magnetic Clutch Terminal Strip 995763)
350683(869)	Machine Starting Button Set Screw	820958-6	Magnetic Motor Starter Heater (110 Volts, Single Phase)	995736	Motor Conduit Elbow Connector (45°)	995758	Wiring Harness for 8 wires
350684(819)	Cam Shaft Bearing Screw(8)	820958-9	Magnetic Motor Starter Heater (220 Volts, Three Phase)	995737	Enclosed Switch (Micro) Conduit Connector (for Conduits 995748, 995751, 995752 and 995753) (6)	995759	Wiring Harness for 25 wires
350684(819)	Cam Shaft Drive Reductor Mounting Screw(4)	994652	Main Power Switch	995737	Main Power Switch Conduit Connector	995760	Fuse (cartridge) (3 amps, 250 V)
350684(819)	Indexing Shaft Bearing Screw(6)	994677	Main Power Cord Fusatron (3)	995737	Motor Conduit Connector	995761	Terminal Strip (17 terminals)
350684(819)	Indexing Shaft Forward Retaining Clutch Anchor Block Screw(2)	995711	Magnetic Motor Starter	995738	Control Panel	995762	Terminal Strip (6 terminals)
350684(819)	Motor Mount Plate Support Bracket Mounting Screw(2)	995712	Little Fuse Mount	995741	Push Button Control Station Conduit Elbow Connector Coupling (3 in. long)	995763	Magnetic Clutch Terminal Strip (2 terminals)
350685(869)	Cycling Switch (MS-2) Releasing Lever Bracket Screw	995713	Little Fuse (1/2 amp, 250 V)	995742	Magnetic Clutch (mounted on indexing Shaft 257089) Control Box	995763	Solenoid Terminal Strip (2 terminals)
350686(819)	Impulse Count Switch Screw(4)	995714	Micamold Condensor (.5 microfarad 600 DC Working Voltage)(3)	995746	Enclosed Switch (Micro) Conduit Connector Bushing (insulated) (2)	995764	Fuse (cartridge) Block (porcelain)
350688(869)	Base Cover Plate (top) Screw(4)	995716	Transformer	995746	Enclosed Switch (Micro) Conduit Elbow Connector Bushing (insulated) (4)	995797	Push Button Control Station Bottom Plate
350689(869)	Main Power Cord Screw(2)	995717	Push Button Control Station	995746	Mini Box Conduit Elbow Connector Bushing (insulated) (4)	995798	Push Button Control Station Bottom Plate Gasket
350689(869)	Manual Start Lever Mounting Bracket Screw(2)	995718	Push Button Operator(3)	995746	Motor Conduit Elbow Connector Bushing (insulated)	995799	Terminal Strip Jumper (for Terminal 995761)(3)
350695(869)	Base Door Safety Plunger Spring Retainer Screw(2)	995719	Push Button Operator (Mushroom Head)	995747	Push Button Control Station Conduit Elbow Connector Bushing (insulated) (2)	995800	Wiring Harness for 4 wires
350696(819)	Fuse (cartridge) Block Screw(2)	995720	Pilot Light (red) with 995816	995748	Enclosed Switch (Micro) Conduit (3/8 in. x 5 in. long) (for Switch 995727)	995806	Main Power Switch Cord (6-1/2 feet long)
350696(819)	Indexing Shaft Magnetic Clutch Retaining Chain Anchor Screw	995721	Pilot Light (green) with 995816	995749	Mini Box Conduit (3/8 in. x 19-1/2 in. long) (for Solenoid Terminal Strip 995763)	995808	Main Power Cord Armored Connector
350697(819)	Little Fuse Mount Screw	995722	Legend Plate	995750	Motor Conduit (3/8 in. x 12 in. long)	995816	Pilot Light Lamp for 995720 and 995721
350698(819)	Magnetic Motor Starter Screw(3)	995723	Push Button Operator Contact Block (4)	995751	Enclosed Switch (Micro) Conduit (3/8 in. x 36 in. long) (for Switch 995725)	995817	Main Power Cord Armored Cap
350699(819)	Micamold Condensor Screw(2)	995724	Impulse Count Switch	995752	Enclosed Switch (Micro) Conduit (3/8 in. x 14 in. long) (for Switch 995726 mounted adjacent to indexing Sprocket 257097)	995863	Silicon Diode Rectifier(4)
350701(819)	Terminal Strip Screw(8)	995726	Enclosed Switch (Micro) (4)			995864	Silicon Diode Rectifier Mount Insulator Pad(2)
350702(819)	Magnetic Clutch Terminal Strip Screw(2)	995727	Enclosed Switch (Micro) (mounted on Base Cover Plate (top) 257005)			995865	Silicon Diode Rectifier Mount(2)
350702(819)	Solenoid Terminal Strip Screw(2)	995728	Solenoid			995866	Little Fuse Mount Insulator
350703(869)	Cloth Gripper Slide Rail Screw (lower) (2)	995729	Mini Box (for Magnetic Clutch Terminal Strip 995763)			995867	Silicon Diode Rectifier Mount Insulator (2)
350703(869)	Indexing Shaft Magnetic Clutch Sprocket Stop Block Screw(2)	995730	Mini Box (for Solenoid Terminal Strip 995763)			995868	Surge Current Resistor (10 OHMS, 10 Watts)
350703(869)	Control Box Screw(4)	995731	Push Button Control Station Conduit Strap			S-383367	Motor
350706	Micamold Condensor Lead Terminal Screw (brass)(3)	995732	Push Button Control Station Conduit Elbow Connector (90°) (2)				
350715(869)	Cloth Gripper Locking Lever Latch Screw(2)	995734	Push Button Control Station Conduit Elbow Connector Nippler (3 in. long)				
350749(805)	Surge Current Resistor Screw						
350766(833)	Cloth Gripper Clamping Plate Screw						
351888	Indexing Cam Lever Roller and Stud						
351888	Machine Starting Lever Roller and Stud						
351889	Clamp, Clamping Lever Roller and Stud						